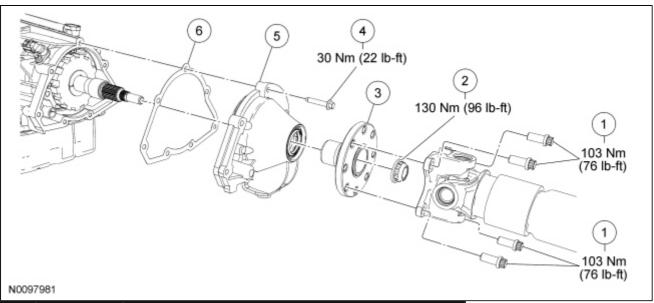
Extension Housing Gasket

Special Tool(s)

Special Tool(s)	
ST2440-A	Installer, Drive Pinion Flange 205-479
ST2416-A	Installer, Output Shaft Flange 307-404
ST2837A	Remover, Output Flange 307-523

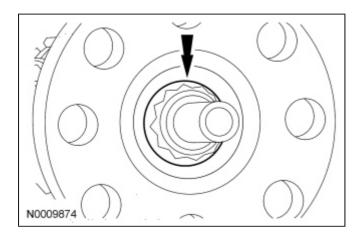


Item	Part Number	Description		
1	W701357	Transmission output shaft flange coupler bolts (4 required)		
2	W705966	Transmission insulator-to-extension housing center screw		
3	W704971	Transmission crossmember-to-floor pan screws		
4	W701357	Transmission output shaft flange nut		
5	7089	Transmission output shaft flange		
6	W500311	Extension housing-to-case screw (7 required)		

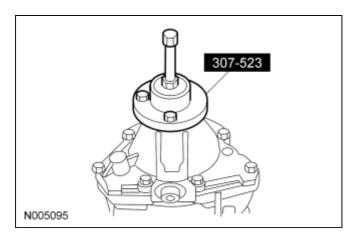
7	7A039	Extension housing	
8	7086	Extension housing gasket	
9	_	Transmission crossmember	

Removal

- 1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
- 2. Remove the driveshaft. For additional information, refer to Section 205-01.
- 3. Remove the catalytic converter assembly. For additional information, refer to Section 309-00.
- 4. Remove the transmission crossmember. For additional information, refer to Section 502-00.
- 5. Remove and discard the transmission output shaft flange nut.

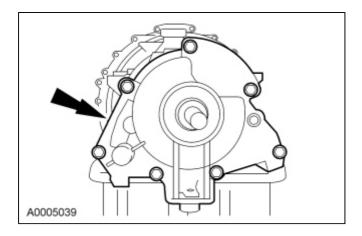


6. Using the Output Flange Remover, remove the output shaft flange.

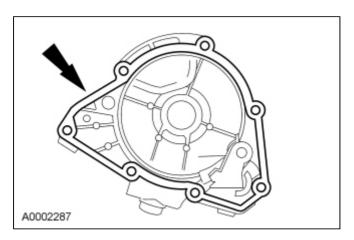


7. NOTICE: The parking pawl, parking pawl return and parking pawl shaft may fall out during removal of the extension housing.

Remove the 7 extension housing screws and the extension housing.

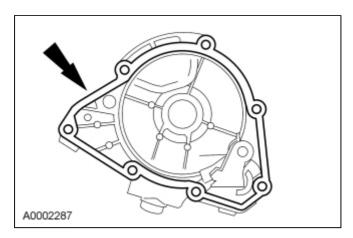


8. Remove and discard the extension housing gasket.



Installation

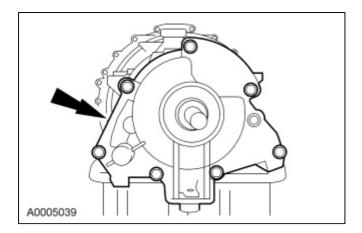
1. Clean the extension housing and install a new extension housing gasket. Make sure the parking pawl is installed correctly.



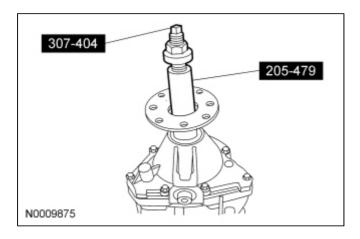
2. **NOTE:** Make sure the parking lever actuating rod is correctly seated into the case parking rod guide cup.

Install the extension housing and screws.

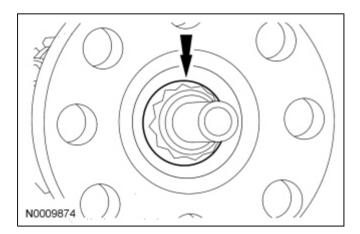
• Tighten to 30 Nm (22 lb-ft).



3. Using the Output Shaft Flange Installer and the Drive Pinion Flange Installer, install the output flange.



- 4. Install a new transmission output shaft flange nut.
 - Tighten to 130 Nm (96 lb-ft).



- 5. Install the transmission crossmember. For additional information, refer to <u>Section 502-00</u>.
- 6. Install the catalytic converter assembly. For additional information, refer to Section 309-00.
- 7. Install the driveshaft. For additional information, refer to Section 205-01.
- 8. Check the transmission fluid level. For additional information, refer to <u>Transmission Fluid Level Check</u> in this section.